



IEC 60068-2-78

Edition 3.0 2025-08

INTERNATIONAL STANDARD

REDLINE VERSION

**Environmental testing -
Part 2-78: Tests - Test Cab: Damp heat, steady state**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

Environmental testing - Part 2-78: Tests - Test Cab: Damp heat, steady state

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60068-2-78:2012. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 60068-2-78 has been prepared by technical committee 104: Environmental conditions, classification, and methods of test. It is an International Standard.

This third edition cancels and replaces the second edition published in 2012. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) revision of the requirements for the test chamber;
- b) revision of the severities and including the dew point temperatures;
- c) change of the temperature tolerances of the test to limits;
- d) inclusion of a specified preconditioning procedure;
- e) inclusion of a new figure for clarification purposes;
- f) revision of standardized requirements for the test report.

The text of this International Standard is based on the following documents:

| Draft | Report on voting |
|---------------|------------------|
| 104/1109/FDIS | 104/1126/RVD |

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all the parts in the IEC 60068 series, under the general title *Environmental testing*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

INTRODUCTION

This part of IEC 60068 provides a test method of high humidity at constant temperature without condensation on the specimen over a ~~prescribed~~ specified period. This test is performed to evaluate the specimen as it is influenced by the absorption and diffusion of moisture and moisture vapour.

1 ~~Scope and object~~

This part of IEC 60068 establishes a test method for determining the ability of components or equipment to withstand transportation, storage and use under conditions of high humidity.

The object of this document is to investigate the effect of high humidity at constant temperature without condensation on a specimen over a ~~prescribed~~ specified period.

It is applicable to small equipment or components as well as large equipment, and can be applied to both heat-dissipating and non-heat-dissipating specimens.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-1:2013, *Environmental testing - Part 1: General and guidance*

IEC 60068-2-67, *Environmental testing - Part 2-67: Tests - Test Cy: Damp heat, steady state, accelerated test primarily intended for components*

~~IEC 60068-3-6, *Environmental testing - Part 3-6: Supporting documentation and guidance - Confirmation of the performance of temperature and humidity chambers*~~

~~IEC Guide 104, *The preparation of safety publications and the use of basic safety publications and group safety publications*~~



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